

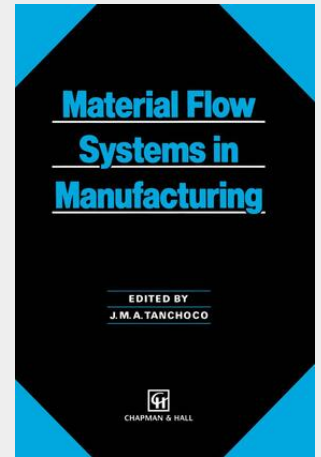
Tanchoco

## Material Flow Systems in Manufacturing

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This book contains a collection of contributions related to the design and control of material flow systems in manufacturing. Material flow systems in manufacturing covers a broad spectrum of topics directly affecting issues related to facilities design, material handling and production planning and control. In selecting the papers to include in this book, the scope was limited to the design and operational control aspects related to the physical movement of parts, tools, containers and material handling devices. Recent developments in this area naturally led to concentration on flow systems involving cellular manufacturing, and automated transport equipment such as automated guided vehicles. However, the concepts discussed have general applicability to a wide range of manufacturing flow problems. The book is organized in five major sections: 1. design integration and justification; 2. cell design and material handling considerations; 3. alternative material flow paths; 4. operational control problems; and 5. tooling requirements and transport equipment.

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